November 4, 2026

CE8000 Series

Version 2.00 — *Release date: November 4, 2026*

- Function Added
  1. Added support for 11-/12- and 13-inch media when using the ASF.
  2. Added support for Y SEGMENT Registration Mark function.
- Fixed problems
  1. Fixed a problem where the second job was not cut when multiple jobs were sent using the sheet media.

Version 1.19 — *Release date: July 22, 2026*

- Fixed problems
  1. Fixed a problem where a message prompting media replacement could sometimes appear when performing a copy from the machine menu while the ASF was connected.
  2. Fixed a problem where the correct status could sometimes not be obtained when the Plot Status Output command (ESC.C1) was sent during cutting.
  3. Fixed a problem where the leading margin could sometimes become smaller when the “EXPAND” setting was enabled while the Set Lever was lowered.

Version 1.18 — *Release date: June 10, 2026*

- Fixed problems
  1. Fixed a problem where some USB flash drives (USB memory sticks) could not be recognized.
  2. Fixed a problem where the display becomes distorted when checking errors in the “INFO” menu after a barcode reading error.
  3. Fixed a problem where the home position may become incorrect when the “EXPAND” setting is changed while the Set Lever is lowered.
  4. Fixed a problem where the keys may stop working when the Set Lever is lowered during the Registration mark readding.
- Function Added
  1. Added a “MACHINE INFORMATION” function to the “INFO” menu to check operation history data (for EU Data Act compliance).

Version 1.17 — *Release date: April 22, 2026*

- Fixed problems
  1. Fixed a problem where the wireless LAN connection status icon was sometimes not updated.
  2. Fixed a problem where multiple access points with the same name were sometimes displayed on the access point list screen.
  3. Fixed a problem where the origin position was sometimes not updated when the “EXPAND” setting was set to “DEFAULT”.
  4. Fixed a problem where key input was sometimes not processed correctly on the wireless LAN access point list.
  5. Fixed a problem where media could be loaded when wireless LAN settings were configured using a TC command while ASF was in use.

6. Fixed a problem cut lines could be missing when they were aligned exactly with the edge of the drawing area while using ASF.
7. Fixed a problem where media could be loaded after canceling the cutting process of large-size data while using ASF.
8. Fixed a problem where the drawing area was not updated when the “Page Length” setting was changed in the “Remote Panel Utility”.
9. Fixed a problem where a beep could occur when lowering the set lever after a registration mark reading error occurred.

Version 1.16 ***Release date: December 3, 2025***

- Fixed problems
  2. Fixed a problem where an unnecessary tool height process could sometimes be executed.
  3. Fixed a problem where pressing ‘Search’ on the ‘Add Cutter’ screen in Cutting Master 5 or Graphtec Studio 2 during ASF1-30 connection could cause the media to be ejected.
  4. Fixed a problem where the second registration mark could not be read during Matrix copy with registration marks when ‘Tool No.3’ was selected during ASF1-30 connection.
  5. Fixed a problem where media could be ejected without cutting when “SHEET” was selected as the media type during ASF1-30 connection.
  6. Fixed a problem where some USB memory devices could not be recognized.
  7. Fixed a problem where the ‘E01029 HARDWARE WLAN MODULE ERROR’ could occur when displaying the access point list.
- Modification
  1. Modified the media loading process to prevent media jams caused by media floating during ASF1-30 connection.

Version 1.15 ***Release date: October 8, 2025***

- Fixed problems
  8. Fixed a problem where, when using ASF1-30 to cut multiple sheets with registration marks, pressing “ESC” during media loading to temporarily stop the process could cause the subsequently loaded media to be eject upon resumption.
  9. Fixed a problem where, when using sheet media or ASF1-30 with EXPAND enabled, the barcode detection start position differed between immediately after setting and after restarting the device.
  10. Fixed a problem where the second sheet timed out during continuous operation via LAN, when ASF1-30 was connected to the data link server.
  11. Fixed a problem where, when using ASF1-30, an “EXPAND” setting caused a position check error before reading the start mark, resulting in a barcode reading error.
  12. Fixed a problem where, when using ASF1-30 with perforation settings enabled, a LOAD error occurred after performing a test cut and then loading media from ASF1-30.
  13. Fixed a problem where the front margin reverted from 10mm to 15mm when the reset after setting “EXPAND”.
  14. Fixed a problem where incorrect offset values were used for Tool3 and Tool1 when specifying the registration mark start position during media loading.
  15. Fixed a problem where the error message “THE ENCRYPTION KEY IS WRONG” was not displayed when the wrong password was entered during a wireless LAN connection.
  16. Fixed a problem where pressing the “ESC” key during media feeding from ASF1-30 and continuing caused the “ESC” key or “PAUSE” to become unresponsive during

subsequent cutting.

17. Fixed a problem where pressing the “ESC” key during media feeding from ASF1-30 caused the “QUICK” menu to display load instead of “EJECT” after the error message.

- Modification
  2. Modified the media loading process so that, when using ASF1-30, media can be loaded only if both the front and read media sensors detect no media.
  3. Modified the rear media sensor settings to prevent media floating after media is ejected form ASF1-30 and before it passes the rear media sensor.
- Added
  1. Added a pen height reset operation after receiving the cut data.

Version 1.14 ***Release date: July 16, 2025***

- Fixed problems
  18. Fixed the problem that the cutting misalignment occurs when data is crated in Cutting Master 5 or Graphtec Studio 2 with “Detect only the 1st and 2nd Regsttarion Mark from the 2nd Adjustment (4-point to 2-point)” selected.
  19. Fixed the problem that the Wireless LAN module error might appear on the Wireless LAN ACCSESS POINT selection screen.
  20. Fixed the problem that the total number of pages was not displayed correctly in the ACCSESS POINT menu of the Wireless LAN when the page count reached two digits.
  21. Fixed the problem that a registration mark scan error occurs when Tool 3 was selected during ASF1-30 connection.
  22. Fixed the problem that the first barcode might not be read when Tool 3 was selected during ASF1-30 connection.
  23. Fixed the problem that the second barcode might be ejected without being read during continuous operation with ASF1-30 connection.
  24. Fixed the problem that the cutting position might shift when DADA SORTING is set to ON during ASF1-30 connection.
  25. Fixed the problem that Registration Mark Type 1 might result in a scan error when the expand option is specified during ASF1-30 connections.
- Modification
  1. Modified the behavior to display a message until the termination process completes if the operation is interrupted before data transmission finishes.

Version 1.13 ***Release date: April 8, 2025***

- Fixed problems
  2. Fixed the problem where the machine would eject the media without cutting when a scanning error occurred while connected to ASF1-30.
  3. Fixed the problem where BARCODE CUT could not be selected in LINK menu when ASF1-30 is connected.
  4. Fixed the problem where media might jam when ASF1-30 is connected, and the feed is restarted after pausing.
  5. Fixed the problem where the cuts were misaligned depending on the position of objects.
  6. Fixed the problem where the cutter would not be able to find the registration marks because of expand mode settings, even setting the detect start position with Cutting Master 5 or Graphtec Studio 2.
  7. Fixed the problem that the cuts were misaligned when using 2 Registration Marks Alignment function with Cutting Master 5 or Graphtec Studio 2.
  8. Fixed the problem that the 5mm lengths registration marks could not be scanned properly when setting the detect start position with Cutting Master 5 or Graphtec Studio 2
  9. Fixed the problem where pressing the ESC key on the Tool movement window

displayed when Call Gin digitize instructions (Command) would not return to the previous screen.

10. Fixed the problem where the OK button was displayed on two lines in the error window when the valid area for COPY mode is not wide enough.
11. Fixed the problem where the display would not change when selecting “SELECT DATA FILE” after operating continuous cut or COPY mode.

- Modification

1. Improved the cutting quality when using COPY mode.
2. Improved the cutting quality when feeding long media.

Version 1.12 ***Release date: January 22, 2025***

- Fixed bugs

1. Fixed an issue when “Roll 1” or “Roll 2” is selected in the “Media Select” screen, the start confirmation pop-up does not appear after changing media and setting the cam lever in the "Media Change Mode."
2. Fixed an issue when a Registration Mark Error occurs in ASF, when restarting with “Sheet” in the “Media Select” screen, cutting starts even though the Registration Mark has not been read.
3. Fixed an issue when manually setting media for test cutting after sending data from PC or cutting with barcode in ASF, a prohibit mark appears on the test cut and the test cut cannot be performed.
4. Fixed an issue that media was sometimes not ejected after pages were finished to cut when continuous operation was performed at ASF.
5. Fixed an issue in which the error display could not be cleared by pressing ENTER when a jam occurred during media ejection in continuous operation at ASF.
6. Fixed an issue in ASF that it keeps loading when selecting sheet paper when the media has just passed the front sensor, and the media is not on the push roller.
7. Fixed an issue when a registration mark error occurred during ASF continuous operation, if the cam lever was lowered to remove the media and a new media was set again to start continuous operation, the media would not cut after loading.

- Added

1. Maximum number of push rollers is set to 4 to support additional push roller options.

Version 1.11 ***Release date: December 2, 2024***

- Fixed bugs

1. Fixed an issue that “Media Set Assist” does not work when media is loaded for copying with “Media Change Mode” ON.

2. Fixed an issue when certain data is sent, the machine causes a cut difference in the X direction, despite the registration marks having been read.

Version 1.10 ***Release date: September 30, 2024***

- Fixed bugs
  1. Fixed an issue that “WLAN MODULE ERROR (E01029)” occurs when sending large cut data (approximately 1 MB) over a wired LAN while connected to a wireless LAN.
  2. Fixed an issue while a wireless LAN module error is being displayed, an operation that changes the display overwrites the error display.
  3. Fixed an issue when “MARK SCAN ERROR” occurs during a cut with a large size of data, the “Cut Condition” button is activated while clearing the buffer.
  4. Fixed an issue when barcode cutting is performed after running continuous operation until the media runs out, the number of pages from the previous continuous operation is displayed.
  5. Fixed an issue that in the Motor Signal Test (both X and Y) of the self-diagnostic mode, only values in the range of -99 to 99 are displayed no matter how much the motor is moved.
  6. Fixed an issue that operation with the touch panel works on the key testing screen of the self-diagnostic mode.
- Added
  1. Correspondence for the ASF1-30.
     When using CE8000-40 (Serial No. M410104671 or before) in combination with ASF1-30, please use CE8000-40 with firmware version 1.10 or later.

Version 1.03 ***Release date: September 10, 2024***

- Fixed bugs
  1. Fixed an issue that the ENTER key is pressed twice when exiting “AGING” in the maintenance menu.
  2. Fixed an issue when the mark scan error occurs after detecting the second registration mark, the current tool position is recognized incorrectly and caused the pen block to hit the inner side of the cutting plotter or the position error.
  3. Fixed an issue that the machine freezes after a few hours when the Data Link Server is left running with a wireless LAN connection.
  4. Fixed an issue that the “OK” button is not displayed when an ARMS error is shown in “Error Messages” in the INFO menu.
  5. Fixed an issue that “QUIT COPY” cannot be selected when copying with “MEDIA

CHANGE MODE” turned on and the cam lever is down while changing the media.

6. Fixed an issue of position error that occurs when pausing the job and clearing the buffer memory after lowering the cam lever.
7. Fixed an issue that the display shows "RETRY" for the mask registration mark when a mark scan error occurs, even though the mask registration mark is not used in the job.
8. Fixed an issue that the keys are active while clearing the buffer memory after the registration mark error when receiving a large amount of data.
9. Fixed an issue when sending large cut data of around 1 MB in size via wireless LAN connection and clearing the buffer memory while data is still being sent after “PAUSE”, the cutting operation continues after the clearing process is completed.
10. Fixed an issue that the keys are active in certain PC while clearing the buffer memory after the registration mark error when receiving a large amount of data.
11. Fixed an issue with the Spanish setting, there was a spelling error in the IP address setting. Corrected “ACEPTER” to “ACEPTAR”.

Version 1.02 ***Release date: July 2, 2024***

- Fixed bugs
  1. Fixed an issue when the expand setting is changed from OFF in the inch display by pressing the DOWN key, a value exceeding the maximum value is displayed when the DOWN key is pressed for the second time
  2. Fixed an issue that caused a reading error at the first registration mark when the software was set to "Scanning start position of Registration Marks" and masked registration mark.
  3. Fixed an issue in which the tool would not return to the read position when a registration mark reading error occurred.
  4. Fixed an issue that the touch panel and keys would not work in the ready display after cutting when media is set in "Sheet" and cut continuously.
  5. Fixed an issue that the key would not work if "Continue" is selected when media is set in "Roll" and media runs out during continuous cutting.
- Added
  1. A pressure check menu was added to the special test menu to determine if the control value is normal when the tool is UP/DOWN.
  2. Tool UP/DOWN error (E01030) was added.

Version 1.00 ***Release date: May 30, 2024***

- Initial version

End