Software Release Notes

GRAPHTEC

November 4, 2026

OPS685 Cutting Master 5 for Windows

Version 1.13.43 ***Release date: November 4, 2026***

- Function Added.
  1. Added support for the CE8000 minor version update.
     - Added new standard media size.
     - Added support for X/Y SEGMENT Registration Marks for the CE8000 Series (excluding CE8000-40+ASF1-30).
       * Extended the rear end of the plotting area by 5mm (reduced the minimum rear margin by 5mm, or 7mm for Registration Mark Type 1.)
       - Registration Mark Type 1 : Previous : 37.0mm + Registration Mark length.
         After update : 30mm + Registration Mark length.
       - Registration Mark Type 2 : Previous : 37mm
         After update : 32mm

       * Change the default Registration Mark length from 20.0mm to 10.0mm.
- Fixed Problem
  1. Fixed a problem where, after opening the Cut screen, not all cut conditions were updated even when “Use same Driver Options for All Colors / Layer ” remained enabled.
  2. Fixed a problem where the weed lines remained visible in the preview and could not hidden after clearing the “Weed Border” checkbox in the “Color / Layer” list.
  3. Fixed a problem where, after hiding some cut lines in the “Clor/Layer” list, selecting the “Weed Border” checking box cause the hidden cut lines to be enabled again and displayed in the preview.

Version 1.12.29 ***Release date: May 20, 2026***

- Function Added.
  1. A function to save the plotter operation logs to a file “Save EU Data Act Log” has been added (in compliance with the EU Data Act).
  2. A function to automatically delete (move to the Recycle Bin XPF files) “Automatically remove XPF files” has been added.
- Modification
  1. Modified the system so that the language name is displayed when Polish is selected.
- Fixed Problem
  1. Fixed a problem where the “Print Mask around Registration Marks” color did not change as specified.
  2. Fixed a problem where, when “Matrix Copy” was set for data containing objects outside the Registration Mark area, copies could not be placed up to upper limit of the drawing area.
  3. Fixed a problem where, in Illustrator, layers without selected objects were still displayed in the “By Layer” list even when “Selection Only” was enabled.
  4. Fixed a problem where, when full-width numbers were entered using the numeric keypad in the “Custom Line” numeric input field were automatically converted to half-width but entered twice.
  5. Removed the incorrectly listed “CE7000-130AP” from the “Model” dropdown in the “Add Cutter”.

Version 1.11.60 ***Release date: April 9, 2026***

- Function Added.

  1. Supported CorelDRAW 2026.

Version 1.11.50 ***Release date: March 11, 2026***

- Function Added.

  1. Added a “Page Length” setting to the [Remote Panel Utility] (FC9000/CE8000/CE7000 only).

- Fixed Problem.

  1. Fixed a problem where, when “Repeat Job” was specified and cutting was in progress, the cutting plotter resumed the repeat cutting even if the user stopped the cut operation on the main unit (CE8000/CE8000-40+ASF1 only).
  2. Fixed a problem where, when using 15 or more characters of the “Calibri” font in CorelDraw, the cut lines were not displayed in the preview screen.
  3. Fixed a problem where, even when “Use Document Origin” was specified in the “General” tab under “Origin”, the setting was invalidated and cut lines shifted to the lower-right when some cut lines were turned OFF in the “Option” tab using either “By Color” or “By Layer”.
  4. Fixed a problem where, when “Auto Weld” was turned ON for certain files, shapes that were not overlapping were mistakenly deleted.
  5. Fixed a problem where sub-layers could not be recognized when using “By Layer” in the “Option” tab.
  6. Fixed a problem where, when closing the cut screen over a LAN connection, press the OK button on the message that appears caused the application to freeze and the screen could not be closed.
  7. Fixed a problem where, after selecting “By Color” or “By Layer” in the “Option” tab and then turning ON “Weed Vorder”, the weeding border (green line) was not displayed in the cut preview and was not cut during output.
  8. Fixed a problem where, after selecting “By Color” or “By Layer” in the “Option” tab and then turning ON “Weed Border”, reopening the “Option” tab caused the setting to revert to “ALL”.
  9. Fixed a problem where, when “Weed Border” was turned ON, shapes that had the check removed in the “Color/Layer” list were not hidden in the cut preview.
  10. Fixed a problem where, in the “Data Link Server Settings” screen, opening the right-click menu displayed English text even when Japanese was selected.
  11. Fixed a problem where, in the “ARMS” tab of the [Remote Panel Utility], the text for “Auto Search” and “Sensing Method” was displayed swapped.
  12. Fixed a problem where, when the cutting plotter was set to inch mode, the “2mm BELOW” option under “INITIAL BLADE ANGLE POSITION” in the “Others” tab of the [Remote Panel Utility] was not displayed in inches.

13. Fixed problem where, when multiple PCs were using a cutting plotter over a network, none of the PCs were able to send data.
14. Fixed a problem where, in the “Data Link Server Settings” screen, deleting a “Destination Email Address” using the “-” button and then closing and reporting the stings screen caused the deleted email address to reappear.
15. Fixed a problem where, in the “Data Link Server Settings” screen, a test send performed with incorrect email notification settings did not display a failure error message.

Version 1.10.36 ***Release date: December 26, 2025***

- Function Added.
  2. Added the WLAN setting function for CE8000 series and CE8000-ASF1-30.
- Fixed Problem.
  1. Fixed a problem where staring another queued job during cutting stopped the cutter from working afterward.
  2. Fixed a problem where Matrix Copy settings were not applied to [Job Size] in [General] tab, causing the carriage to move incorrectly.
  3. Fixed a problem where maximum values withing the media range could not be entered for Matrix Copy [X Copy] and [Y Copy].
  4. Fixed a problem where enabling [Auto Weld] with certain data caused slow preview updates.
  5. Fixed a problem where [Skip pass] did not appear in the [Condition Name] dropdown after installing a new version over Ver.1.1.20 or earlier.

Version 1.9.92 ***Release date: December 3, 2025***

- Function Added
  1. Supported Adobe Illustrator 2026.

Version 1.9.92 ***Release date: October 31, 2025***

- Fixed Problem
  1. Fixed a problem in which the cut screen would freeze when performing a cut with ‘Repeat Job’.
  2. Fixed a problem in which a timeout error occurred after reading the barcode on the second page during continuous operation with CE8000-40+ASF1 connected via wired LAN.
  3. Fixed a problem in which the cut screen could crash when outputting to certain data files and either PLT or XPF files.
  4. Fixed a problem in which setting ‘Number of Passes’ in the ‘Option’ tab now correctly repeats cut for each shape.
  5. Fixed a problem in which the application could crash when launching Cutting Master 5 and the ‘Cutting View’ screen simultaneously.
  6. Fixed a problem in which the cut screen failed to launch after changing the ‘Interface’ setting in the cutter edit screen.

7. Fixed a problem in which changed cut settings were automatically saved even without performing ‘Save Cut Conditions’.
8. Fixed a problem in which XPF files could not be selected in the save cut command when ‘Repeat Job’ was specified.
9. Fixed a problem in which the email settings were hidden and difficult to view in the Data Link Server Settings screen.
10. Fixed a problem in which registration marks were not placed correctly on the second and subsequent pages when adding them to a multi-page document in CorelDraw.
11. Fixed a problem in which the ‘Selected Area Only’ option in the cut screen’s ‘Options’ tab did not activate when shapes were grouped in CorelDraw,

- Modification
  1. Modified the system to display a waring message when the cut screen is closed without pressing the output button.

Version 1.8.86 ***Release date: August 20, 2025***

- Fixed Bug
  1. Fixed a problem in which one side of the vertical split was not cut correctly when performing Tiling function on specific data.

Version 1.8.67 ***Release date: July 1, 2025***

- Function Added
  1. Added a function to save customized page size.

- Modification
  1. Extended the minimum value Length of Repeat CROSS CUT to 20mm in FC9000 (later than firmware version 2.00).

- Fixed Bug
  1. Fixed a problem in which a red frame appears when opening “Tiling” tab while registration marks are placed.
  2. Fixed a problem in which the “Thickness” and “Length” settings in the “Registration Marks” tab was automatically changed to their minimum values when “Millimeters” was selected in “Unit of Measurement”.
  3. Fixed a problem in which the printer margin was not set automatically when both “Use Auto Sheet Feeder (ASF)” and “Use Barcode” were checked.
  4. Fixed a problem in which Rich Black was applied instead of standard black when specifying black for registration marks or barcodes in Adobe Illustrator.
  5. Fixed a problem in which the window frozen when opening large data with registration marks after using “Fit to Media” on smaller data.

Version 1.7.76 ***Release date: April 16, 2025***

- Function Added
  1. Supported CorelDRAW 2025.

- Fixed Bug
  1. Fixed a problem that when updating, warning message would not be displayed that the machines with expired maintenance would be deleted even if these machines were not selected.

Version 1.7.63 ***Release date: March 10, 2025***

- Fixed Bug
  1. Fixed a problem that wrong XPF files were output when more than 2 were specified for “Job Repetition” in the “General” tab of the cut screen.
  2. Fixed a problem that cutting was started without scanning registration marks when the feed direction of a segment registration mark was short and there was no intermediate mark.
  3. Deleted the out-of-date model. (Applicable models: FC2250 / FC4500 / CE6000)
  4. Fixed a problem in which the front side barcode was not visible when the background was filled with color when placing continuous operation barcodes in CorelDraw.
  5. Fixed the problem of forced termination when starting the cut screen if there is a font with a name other than UTF8 in the system.
  6. Fixed a problem that Illustrator freezes when [Use Trim Mark as Registration Marks] is ON and [OK] button is pressed when [Align Registration Marks to Document Origin] is ON in the [Registration Mark] screen.
  7. Fixed a problem that unnecessary extensions (“.xml” and “.csv”) were displayed in the [Save As] screen of the custom line in the [Line Type] of the [Option] tab in the Cut screen.

Version 1.6.29 ***Release date: No release***

- Fixed Bug
  1. Fixed a problem in which the order/starting point/orientation of shapes in design data was not reflected in the cut output.
  2. Deleted unnecessary save button in “Cut Job List” of “Data Link Server”.

Version 1.6.15 ***Release date: December 24, 2024***

- Fixed Bug
  1. Fixed an issue when displaying a cut screen with CorelDraw guideline-enabled data, an error message appears and causes CorelDraw to crash.
  2. Fixed an issue that slowed down the startup of the cut screen when selecting a part of a large data set, even if “Selection Only” was set to ON in the “Option” tab.
  3. Fixed an issue that the cut screen crashes when outputting via USB connection

when a large amount of data that does not contain registration marks is copied using matrix copying.

4. Fixed an issue that after using “Convert Rectangle” to place the registration marks, the registration marks were placed in the upper left corner in the next data.
5. Fixed an issue when saving XPF or PLT files, the file name on the save screen is blank.
6. In CE8000-40+ASF1, the wording and size of the media size “A3 Plus” have been corrected.
7. Fixed an issue when “X Direction”=”Horizontal” is specified in the Registration Marks setting, the cut screen preview cannot be rotated.

Version 1.6.6 ***Release date: December 24, 2024***

- Function Added
  1. Correspondence for the CE8000-40+ASF1.

- Fixed Bug
  1. Fixed an issue that caused the cut screen to crash when outputting.

Version 1.5.42 ***Release date: October 28, 2024***

- Function Added
  1. Supported Adobe Illustrator 2025.

- Function Improved
  1. Improved display of a bar indicating that data is being sent when a cut is executed.

- Fixed Bug
  1. Fixed an issue that the minimum value cannot be set for “X or Y Spacing” on the “Matrix Copy” tab, even if setting the color or layer that will not be cut to “OFF” in the “By Color”/”By Layer” option.
  2. Fixed an issue when a cutter is changed, “Media Size” is not updated to the maximum value of the changed cutter.
  3. Fixed an issue that skipping a paused color/layer ignores the next specified cut condition in the “By Color”/”By Layer” option.
  4. Fixed an issue when “Optimize Cutting Order” is “None”, the outer figure is cut first, even if “Sort Interior Contours First” is set to “ON”.
  5. Fixed a problem with resizing when opening the data which has registration marks

after using “Fit to Media”.

6. Fixed a problem that “0” entered by numeric keypad in IP address is not reflected correctly.

Version 1.4.65 ***Release date: August 26, 2024***

- Fixed Bug

1. Fixed a problem in which “Job Size” in the “General” tab did not reflect the setting even if “Selection Only” was specified in the “Options” tab of the cut screen.
2. Fixed a problem in which scanning the first mark failed in continuous operation when the artboard (document) size was changed after placing the barcode.
3. Fixed a problem with [Barcode Link Info] being updated when reopening the registration mark screen without changing the design.
4. When using mask registration marks, the image of the mask is not reflected in the preview of the cut screen.
5. Fixed a problem that prevented adding another cutter's tab from the cut screen while the [Data Link Server] was open.
6. Fixed a problem that prevented firmware download updates via update notifications on 32-bit Windows.

Version 1.4.53 ***Release date: August 26, 2024***

- Added

1. Correspondence for the CE8000.

- Modification

1. The waiting time required from the end of cutting to the start of cutting has been improved.
2. Improved the drop-down items so that they can be selected with the up/down keys on the keyboard.

- Function added

1. Added first registration mark search option.
2. Added Prefeed option.
3. Added “Data Link Server” e-mail notification.
4. Added firmware update notification and download update functions.

- Fixed Bug

1. When [Step Size] is changed on the cutter, the wrong paper size is displayed when

[Poll Size] is executed on the cut screen.

2. Fixed the problem that [Barcode Link Information] is changed when [Barcode Length] of continuous operation barcode is changed.

3. Fixed a problem in which [Barcode Link Information] was not updated when the design was changed and the registration mark screen was reopened.

4. Fixed a problem in which cross-cutting on the cut line occurred when the position in the feed direction (X direction) was changed in the [General] tab - [Position].

5. Fixed a problem in which cut data is not sent to the cut screen when the file name of design data is long.

6. Fixed a problem in which [Convert Rectangle] was grayed out and could not convert a rectangle to registration marks when an image was present, even if a rectangle was specified.

7. Fixed a problem in which [Convert Rectangle] was not grayed out when a rectangle (on a sublayer) that cannot be converted to registration marks was specified.

8. Fixed a problem in which another model could not be used even if the "Connect the cutter to output destination" was set to OFF.

9. Fixed a problem in which the "Connection test" and "OK" buttons could not be pressed when IP addresses were entered using the numeric keypad on the "Add Cutter" screen.

10. Correspondence for the CorelDraw 2023 perpetual version.

Version 1.3.137 ***Release date: April 15, 2024***

3. Modification

1. Added backup and restore functions for cutter settings.
2. Supported CorelDraw2024.
3. Changed the layout of the [Help] tab of the [Remote Panel Utility] screen.
4. The UI of the one-point compensation option for four-point registration marks was improved.

- Fixed Bug

1. Fixed an issue that when [Speed Priority] or [Restrict Media Movement] is specified in [Optimize Cutting Order], [Cut Segments From Ends to Center] will not work.

2. Fixed an issue in which partial cuts were not made when [Speed Priority] or [Restrict Media Movement] is specified in [Optimize Cutting Order] and [Sort Interior Counters First] is specified.

3. Fixed an issue that a part of the line of a shape touching the outer frame was cut off on the preview when using certain rounded corner data.

4. Fixed an issue in which CM5 cut conditions were initialized when changing the layer's

show/hide setting in Illustrator.

Version 1.2.62 ***Release date: November 6, 2023***

4. Fixed Bug

1. Modified to allow CM5 plug-in to be installed in Illustrator 2024.
2. Fixed an issue that a different value is set when a value other than "millimeter" is specified for "Unit of measurement" and a value is entered in the text area of the [General] tab - [Job Size].

Version 1.2.55 ***Release date: October 17, 2023***

5. Modification

1. Enabled to reflect the settings from Remote Panel Utility to the cutting plotter via USB flash memory.
2. Enabled to change the registration marks position of the barcode for roll media.
3. [Mac] Supported macOS14.
4. Enabled to repeat the crosscut to do roll-to-feed operation with FC9000.

- Fixed Bug

1. Fixed the size of the Tiling [Relative to Media] to show the document size of the design.
2. Fixed the problem that the barcode for roll media caused scanning errors under certain conditions.
3. Fixed the problem that the registration mark settings Cutting Master 4 could not be carried over to Cutting Master 5.

Version 1.1.20 ***Release date: August 23, 2023***

6. Fixed Bug
    1. Fixed an issue that the cutting result which placed out of registration marks was shifted when using the function “Convert rectangle”.
    2. Fixed an issue where cutlines were not centered in the preview even when “Center” was specified under “Alignment” in the General tab.

Version 1.1.14 ***Release date: August 2, 2023***

7. Fixed Bug
    1. Added a ruler and a scroll bar in the preview.
    2. Fixed an issue that the one-point compensation function was not applied on the FC9000 series and CE7000 series
    3. Fixed an issue that added cut condition was hidden when the dropdown box was opened.

4. [Mac] Fixed an issue that added the cut screen was forced to close when specific data was sent over a LAN connection.

Version 1.0.272 ***Release date: June 30, 2023***

8. First release

End